V	ADDED DETAIL [illegible] -32 NO WT CHANGE	[illegible]	[illegible]
W	IN DETAILS [illegible]		
	[illegible]		
	[illegible]		
	[illegible]		
	[illegible] WT CHG.	[illegible]	[illegible]
X	ON FACE NOTE "SPOTWELD		
	ONE PLACE" WAS AN425-		
	AD3 FLUSH ON INSIDE		
	SPOTWELD SYMBOL WAS		
	RIVET. [illegible] WT CHG NEG.	[illegible]	[illegible]
Y	[illegible]		
	[illegible]		
	[illegible]		
	[illegible]		
	[illegible]		
	[illegible]		
	[illegible]		
	[illegible] IN B/M ONLY		
	AN520-D10-10(8) WAS AN320-		
	D10-10(8) WT. CHG. NEG.	9-22-[illegible]	CRID

C.R. 22612

T	[illegible] DETAIL "-8A" TO [illegible]
U	[illegible]
V	REMOVED DETAIL DIMS OF -8, -31, -15, & -32 FROM INSTALL.

DETAIL -8

AN4-6A (8) FOR -6L & R SUB ASS'Y.

AN520 D10-10 (8) FOR -6L & R SUB ASS'Y'S.

.250 DIA. 2 HOLES FOR -6L & R SUB-ASS'Y. .250 DIA. 2 HOLES FOR -24L & R SUB ASS'Y.

DETAIL -7L

DETAIL -32L

-7 & -32 DIFFER ONLY AS NOTED

JOGGLE

TO DECK

PICK UP TWO RIVETS IN 28B1400-6 (REF.)

INSTALL ON AFT SIDE OF BLKD.

FILLER-CUT TO FIT AT INSTALLATION

AN442-D6

NOTE: THESE HOLES MUST LIE ON THE SAME STRAIGHT LINE.

28B1410-2 (REF.)

28B0000 WEB (REF.)

VIEW LOOKING AFT PORT SIDE

VIEW A-A

1. HEAT TREAT -7 L & R SRS3 TO COND. T.
2. FINISH-25 & -26 - Z-P-2TP
3. BENDS 1/8 R. UNLESS OTHERWISE NOTED.
4. -2 ASS'Y SAME AS -0 ASS'Y EXCEPT AS NOTED.

LINE DRILL 1/8 DIA.

SPOT WELD ONE PLACE

AN425-D3 FLUSH, ON OUTSIDE

AN442-D3 FLUSH ON THIS SIDE

AC365 DF1032 (8) FOR -6L & R SUB ASS'Y.

AC365 F428 (8) FOR -24L & R SUB ASS'Y

DETAIL OF -6L & -6R SUB-ASS'Y

DETAIL OF -24L & 24R SUB ASS'Y

SUB ASS'YS -6L & 6R, & 24L & R DIFFER ONLY AS NOTED.

GREEN PRIME FINISH CO.

SPOTWELDING SYMBOL

THIS SYMBOL INDICATES SPOTWELDING RIVETS ARE NOT INDICATED ON THIS DRAWING BY SYMBOLS

PHOTO LIST FOR ASSY.

-0	-2	-3	-4	-5

SCALE 1/2" = 1'-0"

NOTED

INSTALLATION - CONTROL BRACKETS AT BLKD #4.0

CONSOLIDATED VULTEE AIRCRAFT CORP.

J 28C4010

R 0104282

H 191